

# USER MANUAL

## Display replacement guide

Ixx24-AF  
Ixx24-BF




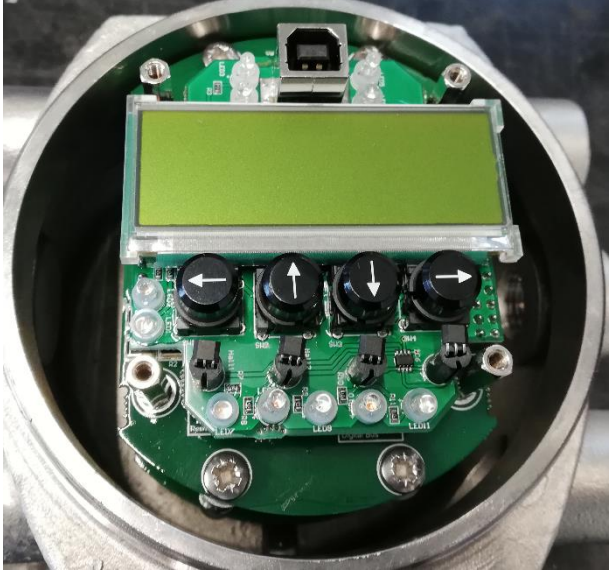
## **1 Introduction**



This document describes how to replace the display print circuit boards (PCB) in an Ixx24-BF or an Ixx24-AF unit from Val Controls.

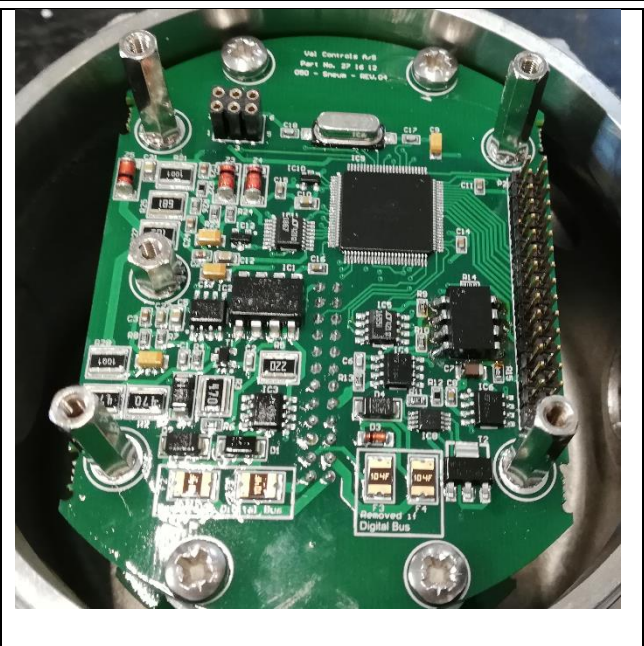
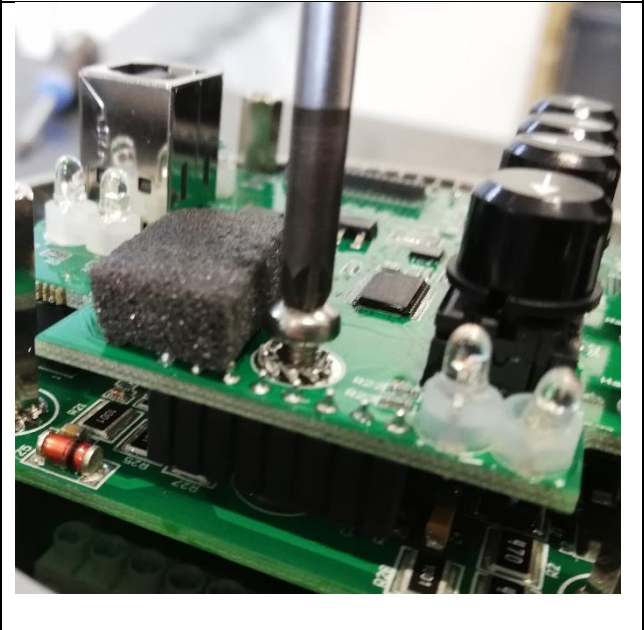
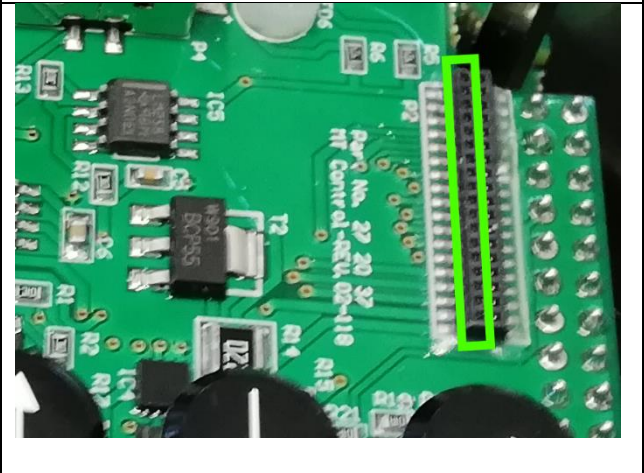
### **1.1 Required tools**

- Double-slot screwdriver

## 2 PCB replacement procedure

1	<p>Disconnect power from the unit</p> <p>Remove the lid of the unit</p>	
2	<p>Unfasten the 4 cross screws in the front plate</p>	
3	<p>Remove the front plate</p>	

4	Gently remove the display	
6	Unfasten the screw in the display PCB	

<p>7</p>	<p>Gently remove the display PCB</p>	
<p>8</p>	<p>Mount the spare display board Fasten the screw</p>	
<p>9</p>	<p>Mount the display <b>Important:</b> Use the row towards the middle of the PCB</p>	

10 Place the front plate on the display and fasten the 4 screws

